
NAS1982 thru NAS1990 Series

Brazier Head, Alloy Steel, High Precision Aerospace Bolts

NAS1982-1	thru	NAS1982-100	(.1640-32 diameter)
NAS1983-1	thru	NAS1983-100	(.1900-32 diameter)
NAS1984-1	thru	NAS1984-100	(.2500-28 diameter)
NAS1985-1	thru	NAS1985-100	(.3125-24 diameter)
NAS1986-1	thru	NAS1986-100	(.3750-24 diameter)
NAS1987-1	thru	NAS1987-100	(.4375-20 diameter)
NAS1988-1	thru	NAS1988-100	(.5000-20 diameter)
NAS1989-1	thru	NAS1989-100	(.5625-18 diameter)
NAS1990-1	thru	NAS1990-100	(.6250-18 diameter)

Material:

Alloy Steel – 4140, 4340, 8740

Material Spec:

AMS6325, AMS6327, AMS6349, AMS6382, AMS6484, MIL-S-5000

Tensile Strength:

180-200 KSI Min.

Hardness:

39-43 HRC

Finish:

Cadmium Plated per QQ-P-416, TYPE 2, CLASS 2

Heat Treatment Spec:

AMS-H-81200

Thread Length:

Available in the entire range of standard lengths

Drilling Options:

No Hole

example: NAS1982-1

Drill Shank for Cotter Pin – add “D” suffix

example: NAS1982-1D

Drive Option:

None

example: NAS1982-1

Slotted Dovetail Recess – add “H” suffix

example: NAS1982-1H

Offset Cruciform Recess – add “T” suffix

example: NAS1982-1T

Shank Option:

.0156 Oversize – add “X” suffix

example: NAS1982-1X

.0312 Oversize – add “Y” suffix

example: NAS1982-1Y

For inquiries or to place an order please call us at 718-847-6321.